INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2004/000896

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: B23P 15/26
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: B23P, F28D, B21D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Сатедогу | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|----------|---|-----------------------|
| X | GB 2129538 A (ERIC SMITH), 16 May 1984 (16.05.1984), figures 1-7, claims 1-13, abstract | 6 |
| A | | 1-5 |
| x | US 4099928 A (PER S. NORBACK), 11 July 1978 (11.07.1978), figures 1-10, claims 1-11, abstract | 6 |
| A | | 1-5 |
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| X Further documents are listed in the continuation of Box | C. See patent family annex. |
|--|---|
| Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance | "I" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention |
| "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed | "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "&" document member of the same patent family |
| Date of the actual completion of the international search 13 Sept 2004 | Date of mailing of the international search report 16 -09- 2004 |
| Name and mailing address of the ISA/ Swedish Patent Office Box 5055, S-102 42 STOCKHOLM Facsimile No. + 46 8 666 02 86 Form PCT/ISA/210 (second sheet) (January 2004) | Authorized officer Fredrik Andersson/MP Telephone No. +46 8 782 25 00 |

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International application No.
PCT/SE 2004/000896

| C (Continu | ation). DOCUMENTS CONSIDERED TO BE RELEVANT | |
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| X | US 2003/0121649 A1 (THOMAS F. SEILER ET AL), 3 July 2003 (03.07.2003), figures 1-31, claims 1-43, abstract | 6 |
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INTERNATIONAL SEARCH REPORT Information on patent family members

31/07/2004

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